

# STITCH WORKS .INC

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4695 E48 Street Vernon, Ca 90058

# 1. FACTORY LEAD TIME/CAPACITY



# 2. CUSTOMERS



# 3. SUSTAINABILITY



# 4. R&D

Show Room In-house

Digitizer & Sample plotter

Sample module - 200 samples per week up to requested

Fabric - Samples available for instant development from every Mill placed in Mexico

Development Center for visitors (merchandisers/ designers/ product developers )

LightBox



# 5. INVESTMENT

*Speed to market*

5 hour truck from factory to border ie: Laredo, TX.

with a 4 week Lead Time

*Vendor management inventory*

Pack & Hold capabilities



# 6. FACILITIES

Plant 1.	120,000 Sq Ft	Sewing
Plant 2.	105,000 Sq. FT	Cut & Finishing
Plant 3.	63,400 Sq. FT	Laundry
In construction	67,000 Sq. Ft	New Laundry

Located in Gomez Palacio, Dgo.

All with Camera Surveillance (CCTV)



# 7. CUT

- 3 Tables
- 1. 80 yds
- 2. 80 yds
- 3. 75 yds

Manual Cutting  
Manual Spreading  
Table #1 Air capabilities for Automatic cutting

We handle small rolls up to 700 yd rolls  
Fork lift  
Roll inspection Machine / Sliced out defects



# 8. SEWING

Satin Care label in-house printing (Avery Dennison)  
Price tag in-house printing (Avery Dennison)  
Size Sticker in-house printing (Avery Dennison)  
Basic 5 Pkt capacity & Fashion Jeans Capacity  
1,500 Minimums (ability to work minimums on a high / low scale with clientele)  
Production Software real time notification update / In house team at  
factory for quick response to customers /  
Quality policy (each operator is measured)  
1 badge Inventory between each operation  
Machinery list [Click Here](#)  
In line Audit  
Client audit after sewing



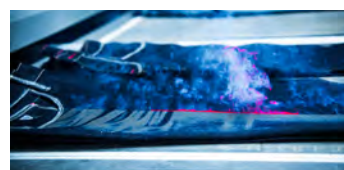
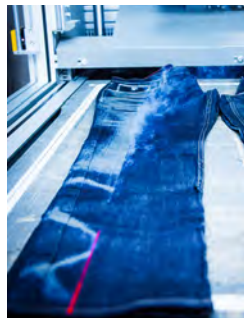
# 9. LAUNDRY



*Destruction*  
*3D Whiskers*  
*chevron*  
*Hand Sand*  
*Laser Whisker*  
*staple*  
*Shadow Whiskers*

*Grinding Whiskers*  
*PP Spray*  
*Tacking*  
*Stardust*  
*Foam*  
*ETC.*  
*Tie*

**Laser Whisker**  
 High Productivity with Advanced Technology

**Dyeing**  
 All type of wet process  
 Water Treatment Plant  
 Water Reuse (60%-70%)  
 Spray Cabins  
 Laser Available Capacity  
 4 Yilmak RAIN FOREST TECHNOLOGY- 1:3 Liquor Ratio- Stone Capable- EcoFriendly  
 Stone look with Waterless Chemical with NO STONE NO ENZYME  
 Water Recycling in process






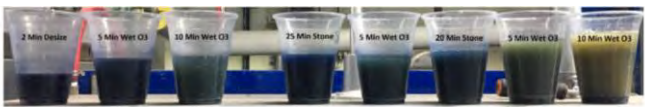








# 10.03 THE WORLD LEADING TECHNOLOGY ON OZONE

Bleaching & Reusing the water at same production process  
From 8 process to 2 steps formula, eliminating chemicals



# 11. FINISHING

- C-TPAT Area (Fenced)
- Internal AS client Auditors
- Direct to Store packing
- Pre-Pack (distribution Center)
- Solid (Distribution Center)
- Replenishment Programs Area (Vendor management Inventory )
- System Set-up (Client)
- Own Truck Service delivery to El Paso, TX - Cross Dock Shippment



# 12. MACHINERY LIST

Machine Type	Quantity (# of machines)
Single Needle Lockstitch	200
Double Needle Lockstitch	92
3 Thread Overlock Serger Marrow	40
5 Thread Overlocks/Safesty Stitching	30
Double Needle Felling/2n-foa	46
Double Needle Chainstitch	28
Coversstiches	73
Multi-needle Waistband Attache W/Folder	30
Bartack	54
Automatic Belt Loops	19
Machine head	3
Superior sewing machine	11
Pocket setter	23
Automatic Pleats	2
Button paste	4
Rivet	10
Button hole	6
Metal detector machine	1
Fusing	5
Automatic Hem	2
Automatic Scalop	11
Zipper	2
Cut Zipper	3
Stop Zipper	3
Line tack end automatic	6

Fabric Inspection Machine	Byars / 319	Fabric Inspection	1
Straight Knife	EASTMAN / EASTMAN/627	Cutting / 100,000 per week	10
Cutting Tables	n/a	To cutting/ width 73" Large 60 yds	3

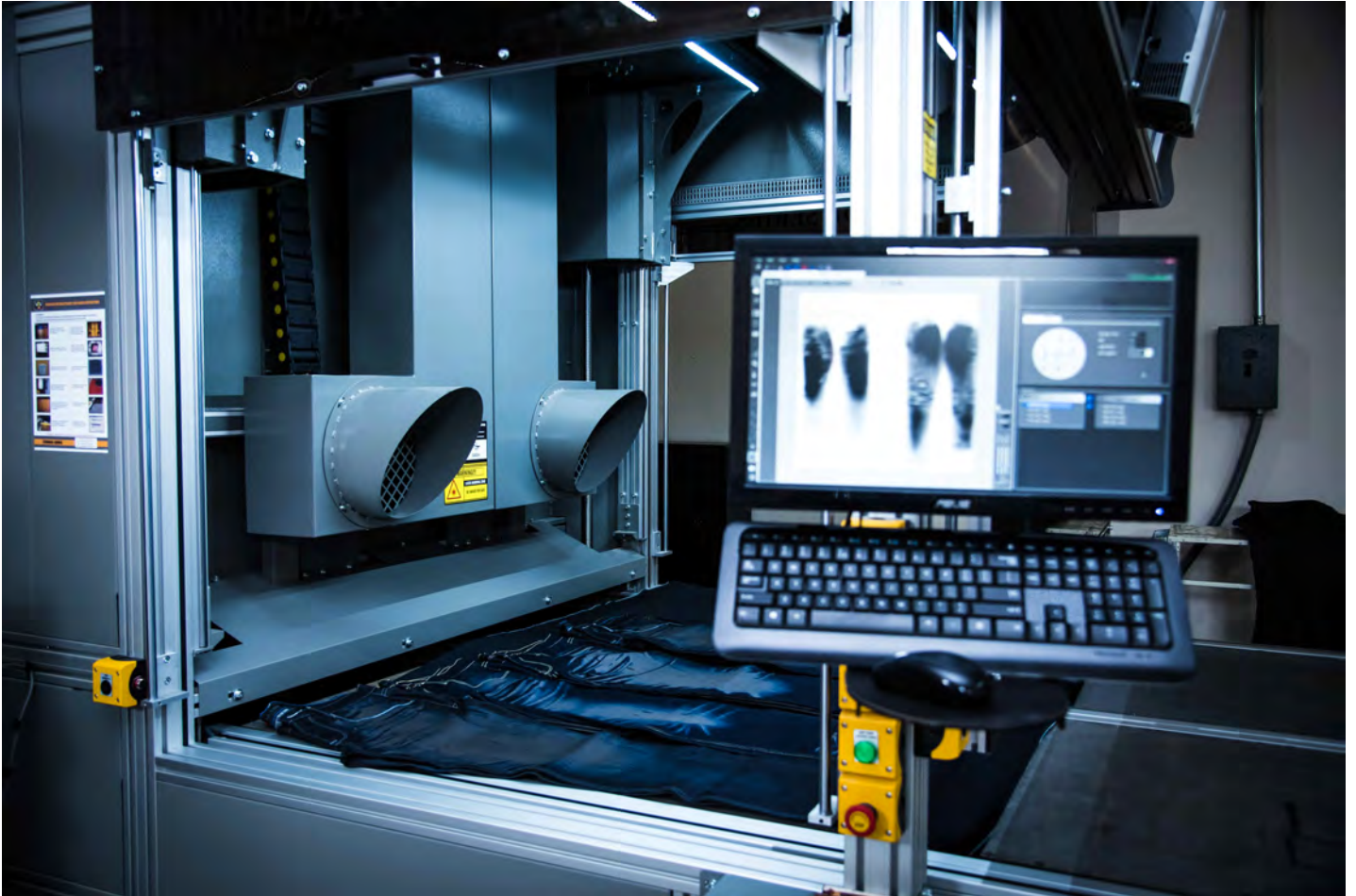
Washers	MILNOR / 72058J2N	Washers / 200 pieces loads	2
Washers	WASHEX / DPM 4000	Washers / 175 pieces loads	2
Washers	Yilmak / Rainforest 400	3 L / 1 KG Ratio / 175 Piece load / 15% reduction time	4
Washers	2000lt	Washer specilized for Bleachin with ozone / 200 pieces load	1
Dryer Machine	G.A. BRAUN, INC / 500PT-NGF	Drying/300 piece load	6
Extractor	JIEZHONG / TL-800	Extraction/8 mins 50 piece load	2
Pressing Tables Hig	HOFFMAN / HSEUT-11MP	Pressing	6
Pressing Tables Leg	HOFFMAN / HALSL-28MPLV	Pressing	6
Pressing Wrinkle 3d	n/a		12
HS Dummies	N/a	Inflating robots for HS & WK	50
Dremel	N/A	Destruction	8
Staples	Avery Denisson	Staples washes	8
Laser System	VAV Technology	Destruction	1

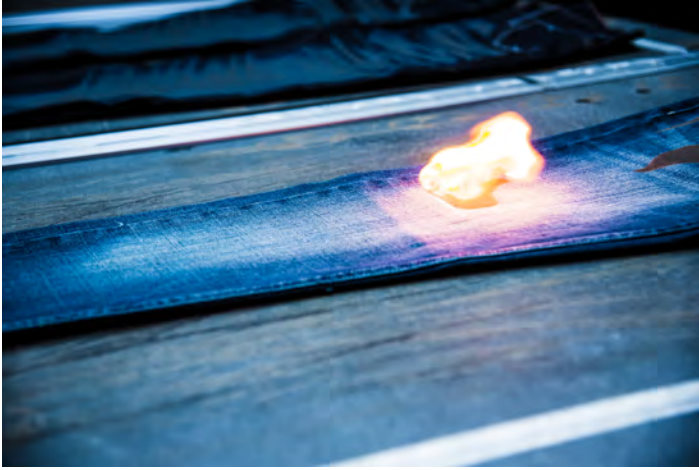


# 13. OUR CUSTOMER EXPERIENCE



# 14. CUTTING-EDGE TECHNOLOGY









**YILMAK RAINFOREST 1:3 LIQUOR, "Less chemicals used" due to RAINFOREST TECHNOLOGY water penetration**



# Dry Process Capabilities

Pattern Whisker. NO Air Robot needed



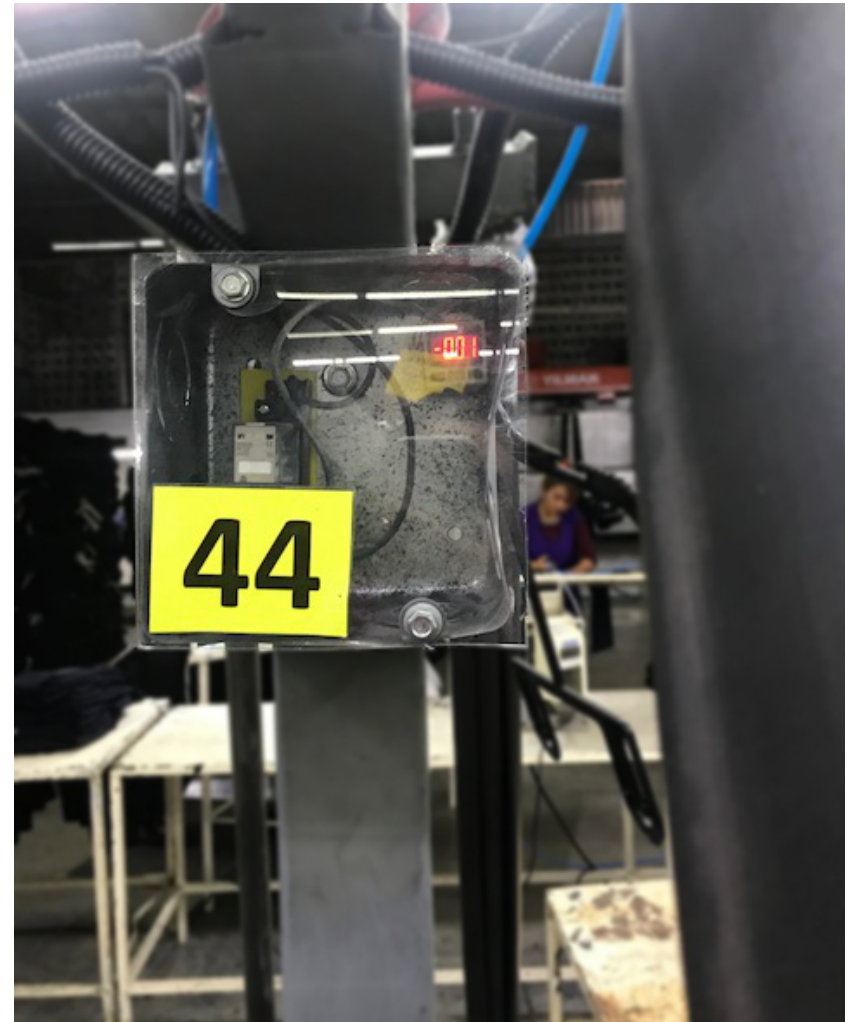
Patterns available:  
Whisker  
Chevron  
Back Knee

### 3D Whisker Baked Process



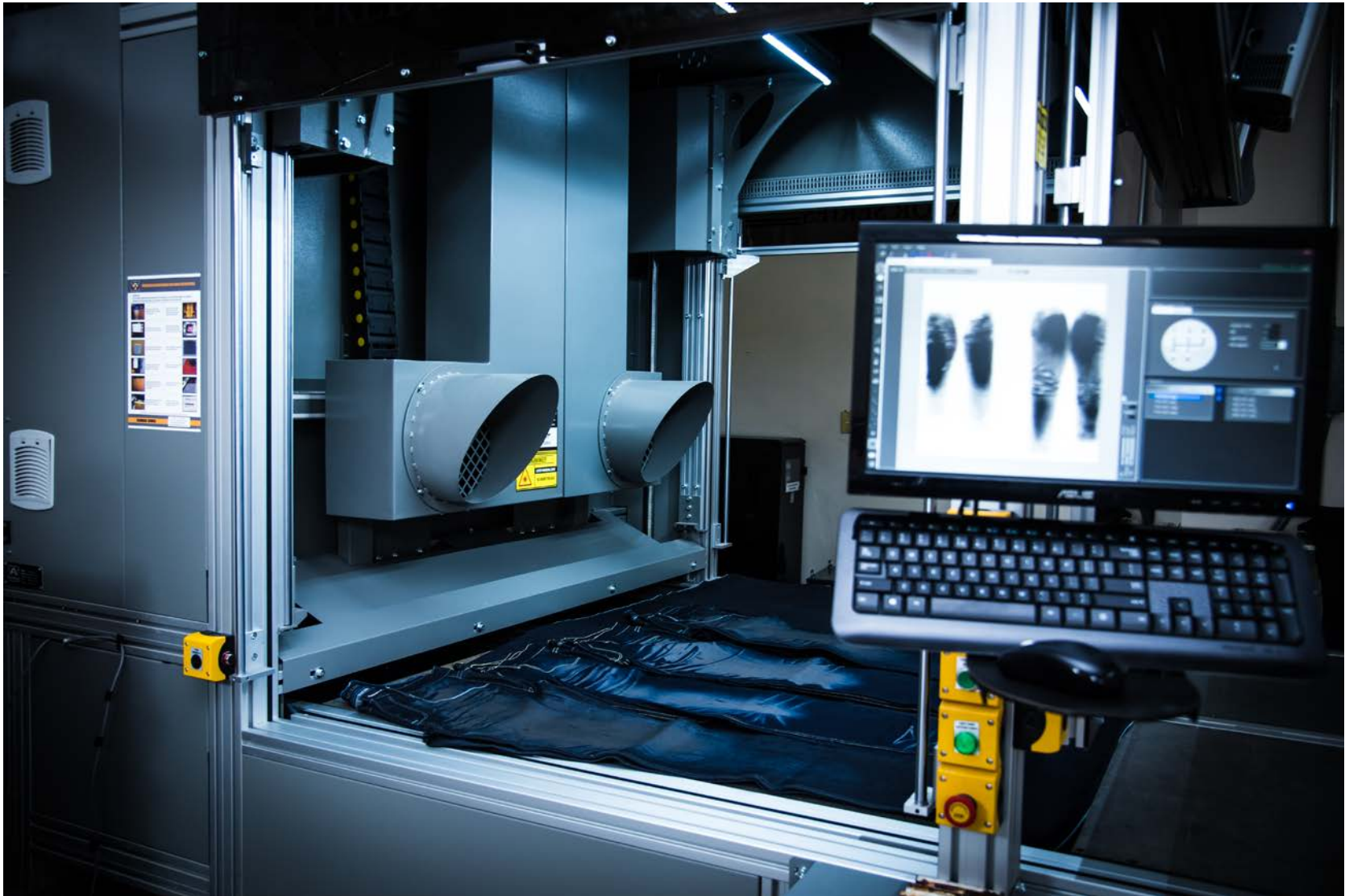


## Hand Sand AIR PRESSURE SENSOR Controls



All 60 robots with Controlling System

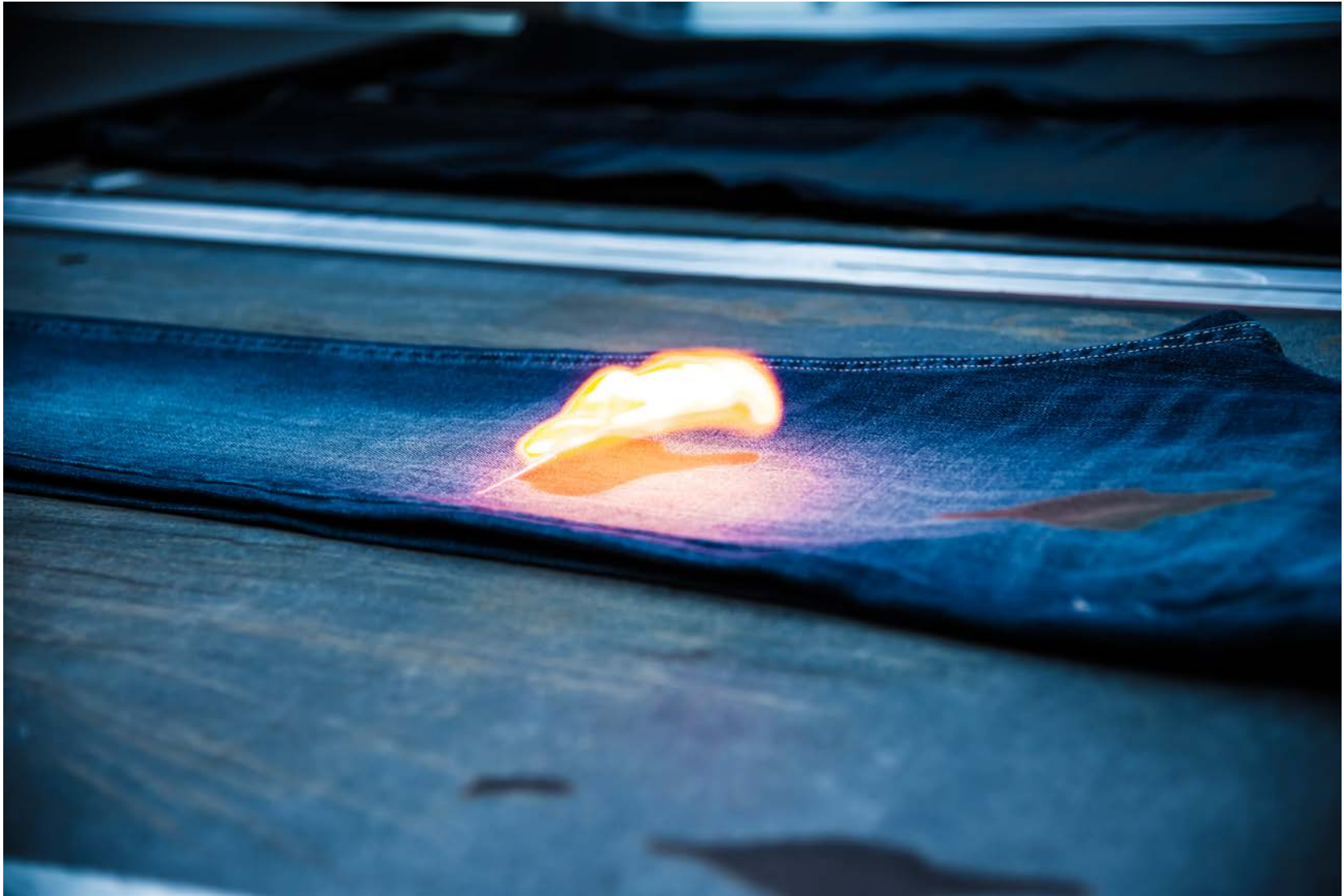
# Laser



## Spray Cabin



## Destruction



## Tie



## Nail Destruction



**Manual Destruction**

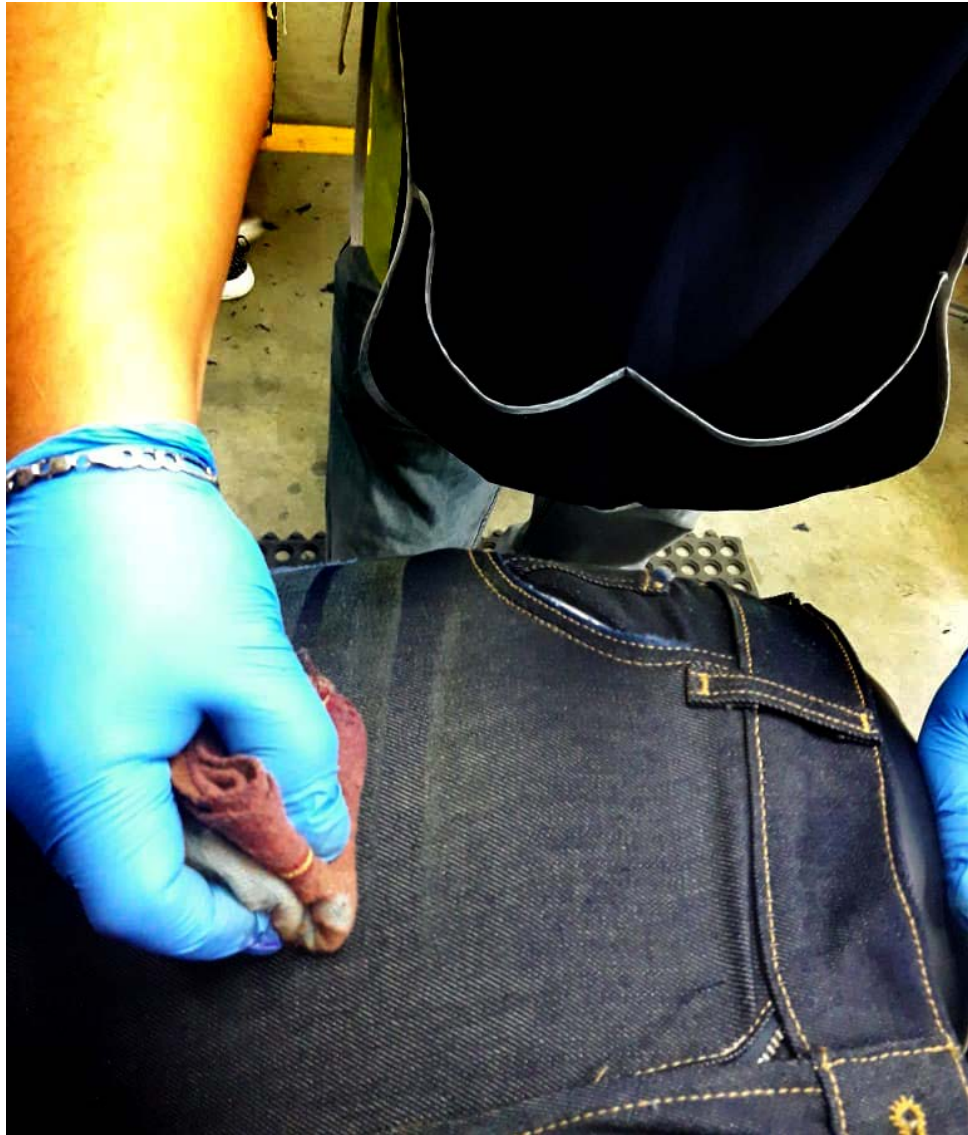


## Hem, Back Pocket, Front Pocket, Waistband Distress





## Tokyo Technique WK



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